If you are a fabrication shop owner this tool is a must have. Fast, easy, accurate fit-ups save you man-hours. This unit consists of a rail system and rollers for alignment of the pipe, an adjustable table for fittings such as elbows, tees which rotate to the angles you need, and a positioner for proper alignment of slip-on and weld neck flanges. This allows you to accurately square the face as well as achieve the proper bolt hole pattern.

**ADVANTAGES / TECHNICAL**

- Achieve fast “fit-up” of straight pipe to flange, elbow and tees
- Helps improve the quality and efficiency of the “fit-up”
- Reduces labor intensive details
- Can be ordered single-ended or double-ended
- Fit-up can be ordered per customer requirements
- Reduces the need for a overhead crane and labor time
- Safer labor process, reduces accidents

<table>
<thead>
<tr>
<th>FIT-UP STATION</th>
<th>Suitable Diameter</th>
<th>Supporter</th>
<th>For Flange</th>
<th>For Fittings</th>
<th>Payload</th>
</tr>
</thead>
</table>
| FIT-UP 14 (in / mm) | 2 - 14" (50.8 - 355.6mm) | 2 | • Manual lift/down  
• Manual FWD/BWD  
• Manual left/right  
• Manual Clamp | Manual lift/down  
Manual left/right  
Manual rotate | 3 Ton |
| FIT-UP 24 (in / mm) | 8 - 24" (203.2 - 609.6mm) | 2 | • Manual lift/down  
• Manual FWD/BWD  
• Manual left/right  
• Manual Clamp | Manual lift/down  
Manual left/right  
Manual rotate  
Manual FWD/BWD fine adjust | 3 Ton |